

## ABSTRACT

A lubricant sheet suitable for use in a process of drilling a laminate or a plastic board, comprising a metal foil or an organic film, and a lubricant resin composition layer or a primer layer and the lubricant resin composition layer, the lubricant resin composition layer or the primer layer and the lubricant resin composition layer being formed on at least one surface of the metal foil or the organic film, wherein at least one layer of the primer layer and the lubricant resin composition layer contains a colorant, and a drilling method using the above lubricant sheet.